



For years, reduction of gas leaks on aging infrastructure has been an issue for the natural gas industry, particularly the down-stream (distribution) marketplace.

Heath's Discover AMLD® will address this issue by reducing methane emissions through the identification of gas leaks with minimum false positives and negatives compared to competing technologies.



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DETECTION TECHNOLOGY

Discover AMLD® is an open path system utilizing Tunable Diode Laser Absorption Spectroscopy (TDLAS). Resolution is in the part per billion (ppb) range for both methane and ethane. Ethane detection aids in determining whether a detection is pipeline gas or naturally occurring biogas. Sensitivity levels, along with a proven detection algorithm, can detect and distinguish between a pipeline gas leak verses a non-pipeline gas leak, such as sewer, landfill and soil/biogas indications.



SYSTEM COMPONENTS

Discover AMLD consists of a vehicle equipped with the detector, GPS, anemometer and proprietary software loaded onto the vehicle's computer/tablet. All components were designed to require minimal modifications to the vehicle and utilize the latest in wireless technology.



ANALYTICS & INTERFACE

The Discover AMLD analytic method improves the reduction of false positives and increases the accuracy of detection. Field testing has shown a greater than 95% probability of gas leak detection. The Discover AMLD's Graphical User Interface (GUI) streams your data directly to the secured cloud which can analyze and process the data in real-time to produce actionable reports.

INSTRUMENTS SPECIFICATIONS

Gases Detected

Simultaneous detection of methane and ethane

Sensor Technology

Open-air fixed path Mid-IR TDLAS

Sensitivity & Resolution

Methane: < 100 PPB at 10 Hz, < 30 PPB at 1 Hz Ethane: < 15 PPB at 10 Hz, < 5 PPB at 1 Hz

Selectivity

No cross-sensitivity to humidity, other hydrocarbons or industrial gases

Response Time

Sample frequency of 100 Hz, data update rate of 10 Hz

Accuracy

 $\pm 10\%$ of reading for methane/ethane in natural gas, $\pm 50\%$ for quantification

Calibration

Field calibration using self-test with a natural gas calibration cell

GPS

GNSS-INS system at 10 Hz, < 1 m accuracy, inertial navigation

Battery & Display

All sensors powered with re-chargeable batteries (8-10 hr life) Rugged Windows-10 vehicle mounted tablet with HD display

Data & Connections

Wireless connectivity
Full suite cloud based Leak Survey Analytics (LSA)

User Interface & Reports

In-vehicle computer is not provided, refer to *Discover AMLD Computer Specifications* document (provided upon request)
Real-time leak detection
Post-processed leak detection and leak localization

Leak survey coverage area Emission quantification

Operation While Driving

Hands off voice alerts, instructions and commands

Heath Consultants Incorporated operates under a continual product improvement program and reserves the right to make improvements and/or changes without prior notification.